

542-2007 ADDENDUM 1

NORTH END WATER POLLUTION CONTROL CENTRE – REPLACEMENT OF 4 CHIMNEYS, BOILER BUILDING – WEST WALL

URGENT

**PLEASE FORWARD THIS DOCUMENT TO
WHOEVER IS IN POSSESSION OF THE BID
OPPORTUNITY**

ISSUED: July 13, 2007
BY: Grantley King, EIT
TELEPHONE NO. (204) 272-2013

**THIS ADDENDUM SHALL BE INCORPORATED
INTO THE BID OPPORTUNITY AND SHALL
FORM A PART OF THE CONTRACT
DOCUMENTS**

Template Version: A20070419

Please note the following and attached changes, corrections, additions, deletions, information and/or instructions in connection with the Bid Opportunity, and be governed accordingly. Failure to acknowledge receipt of this Addendum in Paragraph 10 of Form A: Bid may render your Bid non-responsive.

PART E – SPECIFICATIONS

Replace: E6.3 Construction Method with the following:

E6.3 Construction Method

- E6.3.1 The concrete base shall be flat and clean of all debris in a manner acceptable to the Contract Administrator prior to installing the chimney.
- E6.3.2 Welding shall conform to the requirements of the Structural Welding Code - Steel of the American Welding Society AWS D1.6 and ASME SEC. IX for Boilers, Pressure Vessels and Pressure Piping.
- E6.3.3 All shop and field welding shall be done by Operators qualified under ASME SEC. IX and/or AWS D1.6. All welding shall be done with grade 316L rods or electrodes or as approved equal by the Contract Administrator in accordance with B6.
- E6.3.4 All welding shall be subject to visual inspection and Non-Destructive Testing (Ultrasonic Testing) and shall be performed by the Contractor at his own cost. This work shall be carried out in a manner meeting with the approval of the Contract Administrator.
- E6.3.5 The Contractor shall perform all inspections to verify that welds meet the quality requirements in accordance with ASME SEC. IX and AWS D1.6.
- E6.3.6 The Contractor shall submit to the Contract Administrator, in triplicate, copies of all inspections and weld testing reports.
- E6.3.7 Welds requiring repairs shall be retested after repairs are made, at the expense of the Contractor.
- E6.3.8 The Contractor shall provide sufficient access and shop area to permit the performance of the tests. The Contractor shall give the Contract Administrator not less than 24 hours notice of when work will be ready for testing, and such notice shall advise the Contract.